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Reprint

C250-C-7
Job Sheet 201726



Part No: C250-C-7

Job Qty: 16 pcs

Part Name: Cage Boss



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/19

Job Tracking No:

Due Date: 11/1/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG C250-C Rev C IPP Rev. A 19.07.31 New issue (was -1100) DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	16 pcs	11/1/19	11/1/19	1.00	1.60	SL-2500Y - 1		✓ 19-10-25
120	QC 2	16 pcs	11/1/19	11/1/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		✓
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
170	QC 8	16 pcs	11/1/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
220	Packaging 3-1 - Stock - B4B	16 pcs	11/1/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B

DAS

52

9-89

19/10/26

DAS

28

9-89

10/24/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
230 QC 21 - SA	16 pcs	11/1/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-30

Part Op 110 - SL2500Y (MORI SL2500Y LATHE) - 1-Machine as per folio FB62 FOLIO REV: AA DWG REV: D

Descriptions: 2-Deburr

120 - QC2- Inspect parts off machine FAI/FAIB

170 - QC8- Inspect parts - second check

220 - Identify as per dwg & Stock Location: _____

230 - QC21- Final Inspection - Work Order Release

GA
210

45 2019-10-24
9-89

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M1018R3.500	M1018R3.500	1.3328 ft (-0833 ea) -105	110-SL-2500Y - 1	5047937:168

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-2500Y - 1	M1018R3.500	1	4	0

Part Specifications	
Specifications could not be found.	

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Entered: _____

Date: _____

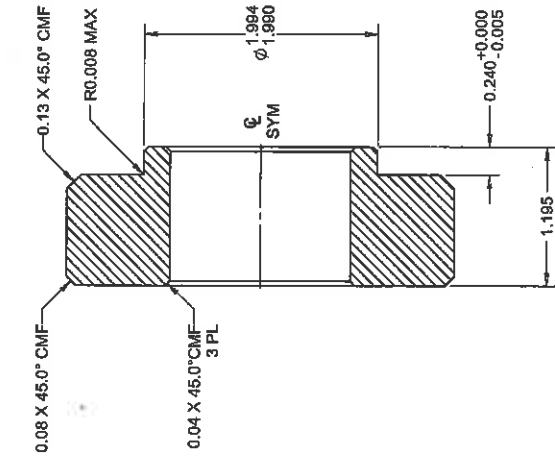
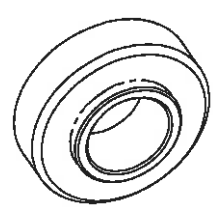
WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

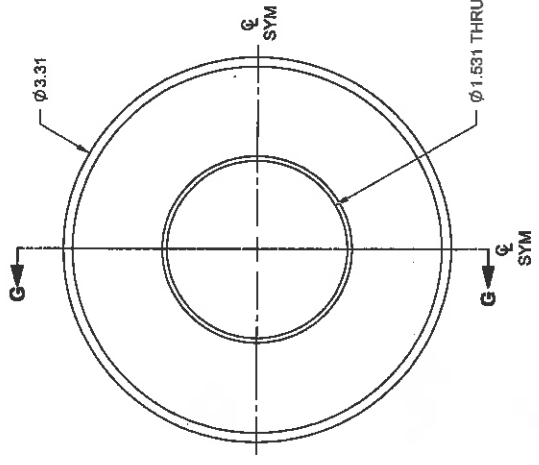
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	DEPARTMENT/PROCESS	Date : _____ Sequence #: _____ QTY Affected : _____ MRB (QS1042)
Description Work Order Deviation		Disposition	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		FAULT CATEGORY	
Completed By		QC / QA Coordinator	
Lead hand / Supervisor		QC / QA Coordinator	

1 2 3 4 5 6 7 8



SECTION G-G



C250-C-7 CAGE BOSS

NOTES:
1) MATERIAL: 1018/1020/1025 CR
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = ± 0.1 / ± 1
XX = ± 0.01 / ± 0.5
XXX = ± 0.005 / ± 0.1
XXXX = ± 0.0005 / ± 0.05

UNITS: INCHES UNLESS OTHERWISE NOTED
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
5) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: N/A

DESIGN	KPT	TOOL PART #	DART AEROSPACE LTD
DRAWN	KPT	C250-C	HAWKESBURY, ONTARIO, CANADA
CHECKED	ZF	TITLE	REV. D
INFO. APPR.	DP	C250 CAGE ASSEMBLY	SHEET 10 OF 23
APPROVED	VP	NTS	SCALE
DATE	2019-10-21		

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